



STERN Pinball Inc.

Kit # 502-8061-00
METALLICA REMASTERED: BUTY #25
REPLACEMENT KIT

Installation Instructions

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This instruction sheet is provided as a guide for installation. The installation must be performed by a qualified service professional. It is the responsibility of the service person installing the kit to make sure it is installed properly and securely.

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1. Tools Required for Installation

- #2 Phillips Screwdriver
- ¼" Nut Driver

2. Bill of Materials

ITEM NO.	PART NO.	DESCRIPTION	QUANT.
1	232-5202-00P	SCREW, 6-32 X 1/2" PPH MS SEMS, PATCH	2
2	242-5001-00	#6 WASHER	2
3	830-8580-00	RAMP COVER SUPPORT, LEFT RAMP	1

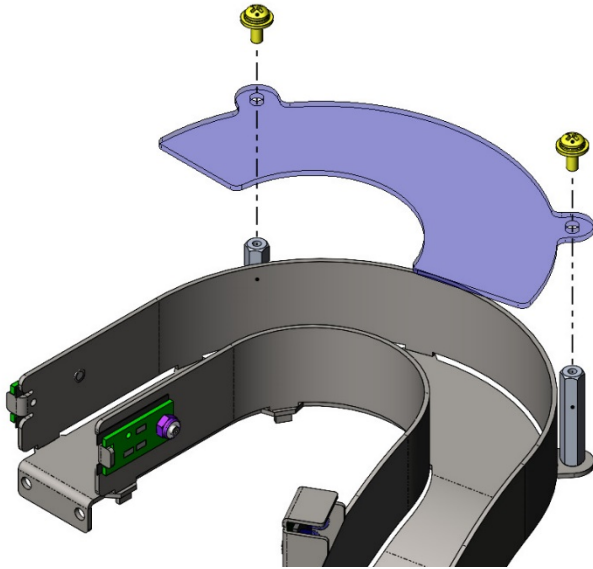
3. Prepare game for servicing

Read all instructions carefully before attempting the installation.

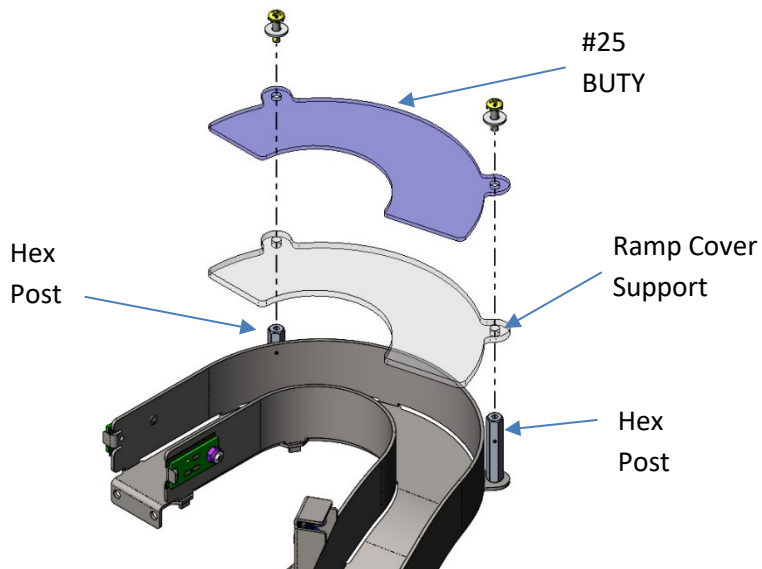
3.1. Unplug game and position playfield to required service position

- 3.1.1. Make sure that the machine is turned off and unplugged before the installation begins. Remove the lockdown bar and playfield glass.
- 3.1.2. Raise the playfield to proper service position to access the ramp cover.

4. Ramp Cover Replacement



4.1. Remove and discard two screws.



4.2. Re-tighten the hex posts with a $\frac{1}{4}$ " nut driver. Install thick clear RAMP COVER SUPPORT item 3 and arted BUTY #25 on top of the RAMP COVER SUPPORT. Secure the assembly with two #6 flat washers and two #6-32 x $\frac{1}{2}$ " Phillips Pan Head screws provided in kit. Tighten securely.